

SECTION 03 01 01

RAPID SET MORTAR - MAINTENANCE AND REHABILITATION OF CONCRETE

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This section includes repair of both Cast-In-Place and Precast Concrete and patching or repair of damaged or deteriorated horizontal and sloping concrete surfaces, using cementitious repair materials. Repair of integral structural reinforcement requires detailed analysis on individual Project basis. This section includes only basic repair of concrete reinforcement.

This section includes provision for work performed using unit price payment method, when applicable.

Contact CeraTech at tel: 1-888 341-2600 or email at [fieldengineering@ceratechinc.com](mailto:fieldengineering@ceratechinc.com) for technical assistance. Visit the CeraTech web site at [www.ceratechinc.com](http://www.ceratechinc.com) for additional product information.

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PART 1 GENERAL

1.1 SUMMARY

- A. Section Includes:
  - 1. Concrete reinforcement repair.
  - 2. Concrete surface repair using rapid set mortar.
- B. Related Sections:

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Include list of concrete sections requiring repair.

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- 1. Section 03 30 00 - Cast-In-Place Concrete.
- 2. Section 03 38 00 - Post Tensioned Concrete.
- 3. Section 03 41 00 - Precast Structural Concrete.

1.2 UNIT PRICE - MEASUREMENT AND PAYMENT

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Use this article when work of this section is performed under unit price payment method.

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- A. Concrete Surface Repair:
  - 1. Basis of Measurement: By the [5 gallon] [2 gallon] ([18.9 L] [7.6 L]) bucket.
  - 2. Basis of Payment: Includes surface preparation, [reinforcement and] concrete repair, and finishing.

1.3 REFERENCES

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List reference standards included within text of this section. Edit the following for Project conditions.

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- A. American Concrete Institute:
  - 1. ACI 546R-96 - Concrete Repair Guide.
  
- B. ASTM International:
  - 1. ASTM A82 - Standard Specification for Steel Wire, Plain, for Concrete Reinforcement.
  - 2. ASTM A615/A615M - Standard Specification for Deformed and Plain Billet-Steel Bars for Concrete Reinforcement.
  - 3. ASTM A996/A996M - Standard Specification for Rail-Steel and Axle-Steel Deformed Bars for Concrete Reinforcement.
  - 4. ASTM C39/C39M - Standard Test Method for Compressive Strength of Cylindrical Concrete Specimens.
  - 5. ASTM C78 - Standard Test Method for Flexural Strength of Concrete (Using Simple Beam with Third-Point Loading).
  - 6. ASTM C109/C109M - Standard Test Method for Compressive strength of Hydraulic Cement Mortars (Using 2-in. or (50 mm) Cube Specimens).
  - 7. ASTM C157/C157M - Standard Test Method for Length Change of Hardened Hydraulic-Cement Mortar and Concrete.
  - 8. ASTM C469 - Standard Test Method for Static Modulus of Elasticity and Poisson's Ratio of Concrete in Compression.
  - 9. ASTM C496/C496M - Standard Test Method for Splitting Tensile Strength of Cylindrical Concrete Specimens.
  - 10. ASTM C666/C666M - Standard Test Method for Resistance of Concrete to Rapid Freezing and Thawing
  - 11. ASTM C672/C672M - Standard Test Method for Scaling Resistance of Concrete Surfaces Exposed to Deicing Chemicals.
  - 12. ASTM C882 - Standard Test Method for Bond Strength of Epoxy-Resin Systems Used With Concrete By Slant Shear.
  
- C. American Association of State Highway and Transportation Officials:
  - 1. AASHTO TP-60-00 - Standard Method of Test for Coefficient of Thermal Expansion of Hydraulic Cement Concrete.
  
- D. American Welding Society:
  - 1. AWS D1.4 - Structural Welding Code - Reinforcing Steel.
  
- E. International Concrete Repair Institute:
  - 1. ICRI 03730 - Surface Preparation Guidelines for the Repair of Deteriorated Concrete from Reinforcing Steel Corrosion.
  - 2. ICRI 03732 - Guide for Selecting and Specifying Surface Preparation of Sealers, Coatings and Membranes.

1.4 SUBMITTALS

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Only request submittals needed to verify compliance with Project requirements.

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- A. Product Data:
  - 1. Submit product standards, physical and chemical characteristics, technical specifications, limitations, maintenance instructions, and general recommendations regarding each material.
- B. Manufacturer's Instructions:
  - 1. Submit mixing instructions.
- C. Manufacturer's Certificate:
  - 1. Certify [Products] [\_\_\_\_\_] meet or exceed [specified requirements] [\_\_\_\_\_].

1.5 CLOSEOUT SUBMITTALS

- A. Project Record Documents:
  - 1. Accurately record actual locations of structural reinforcement repairs, type of repair, repair depth, reinforcing depth, and [\_\_\_\_\_].

1.6 QUALITY ASSURANCE

- A. Perform welding work in accordance with AWS D1.4.

1.7 QUALIFICATIONS

- A. Manufacturer: Company specializing in manufacturing products specified in this section with minimum three years documented experience.

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 CERATECH Inc. provides on site and off site initial and recurrent training when requested.  
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- B. Applicator: Company specializing in concrete repair with minimum two years [documented] experience approved by manufacturer.

1.8 MOCK-UP

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 Use this article for assessing repair procedures, coordination of work, testing, and observation of operation.  
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- A. Construct mockup of each type of repair.
  - 1. Panel 2 feet (0.6 m) long by 1 foot (0.3 m) wide minimum, thickness as required, illustrating patching method, color and texture of repair surface and [\_\_\_\_\_].
- B. Prepare [one] [\_\_\_\_\_] mockup of each type of patching procedure.
- C. Locate [where directed by Architect/Engineer.] [where indicated on Drawings.]

- D. Incorporate accepted mockup as part of Work.

\*\*\*\*\* [OR] \*\*\*\*\*

- E. Remove mockup [when directed by Architect/Engineer.] [\_\_\_\_\_.]

1.9 DELIVERY, STORAGE, AND HANDLING

- A. Comply with instructions for storage, shelf life limitations, and handling.
- B. Deliver materials to site in manufacturer’s unopened containers.
- C. Store materials in manufacturer’s dry unopened containers.
- D. Stored materials must be kept dry and protected from the weather.

PART 2 PRODUCTS

2.1 CEMENTITIOUS RAPID SETTING MORTAR

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RECOMMENDED USES: Pavemend SLQ™ is an ideal repair material for roads and bridges, airport runways, warehouse or manufacturing facility floors, post-tension cable repairs and form and pour projects.

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- A. Manufacturers:
  - 1. CERATECH Inc.; Basis of Design Product - Pavemend SLQ™.
  - 2. Substitutions: Not Permitted.
- B. Rapid Setting Mortar: Single compound, water activated, cementitious structural repair mortar, rapid setting, 4 to 6 minute of working time; semi-leveling with consistency sufficient for troweling up minor sloped grades and for aggregate extension; compressive strengths of more than 3,000 psi (20.7 MPa) within 60 minutes of final set.
- C. Aggregate: Type recommended by cementitious rapid setting mortar manufacturer.
  - 1. Use 3/8 inch (10 mm) or 1/2 inch (13 mm) clean washed fractured stone.

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NTBT - Not to be tested.

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Characteristic	Test Method	Results-Net / Results Extended
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Compressive Strength 1 hour 3 hours 24 hours 7 days 28 days	ASTM C109 / ASTM C39	3,453 psi / 2,656 psi (23.8 MPa / 18.3 MPa) 3,966 psi / 3,841 psi (27.3 MPa / 26.5 MPa) 4,090 psi / 4,524 psi (28.2 MPa / 31.2 MPa) 5,630 psi / NTBT (38.8 MPa / NTBT) 7,483 psi / NTBT (51.6 MPa / NTBT)T
Flexural Strength 7 days 28 days	ASTM C78	600 psi (4.1 MPa) 930 psi (6.4 MPa)
Splitting Tensile Strength 7 days 28 days	ASTM C496	195 psi (1.3 MPa) 386 psi (2.7 MPa)
Bond Strength 24 hours 7 days	ASTM C882	2,646 psi (18.3 MPa) 2,866 psi (19.8 MPa)
Rapid Freeze Thaw Resistance (Durability Factor - retained percentage of Dynamic Modulus) 300 cycles	ASTM C666/C666M	99.6 percent
Scaling Resistance, lbs/ft2 (kg/m2) 25 cycles	ASTM C672	0
Modulus of Elasticity 28 days	ASTM C469	1.70 psi (1.2 MPa)
Coefficient of Thermal Expansion 28 days	AASHTO TP 60	2.95 in/in/F
Length Change, Percent of total length 28 days soak 28 days dry	ASTM C157	0.0085 percent -0.0460 percent

2.2 REINFORCEMENT MATERIALS

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Repair of structural reinforcement will require specific Project analysis to determine stress criteria, materials to repair, splicing methods, and special cleanup required. Verify existing reinforcement type and requirements prior to editing the following paragraphs. Reinforcing steel conforming to ASTM A615/A615M with yield strengths of 40 or 60 ksi (276 or 414 MPa) is most commonly used.

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- A. Reinforcing Steel: ASTM A615/A615M, [40] [60] [75] ksi ([276] [414] [517] MPa) yield grade billet-steel [plain] [deformed] bars, [unfinished] [galvanized] finish.

\*\*\*\*\* [OR] \*\*\*\*\*

- B. Reinforcing Steel: ASTM A996/A996M, [40] [60] ksi ([276] [414] MPa) yield grade axle-steel deformed bars, [unfinished] [galvanized] finish.

\*\*\*\*\* [OR] \*\*\*\*\*

- C. Reinforcing Steel: ASTM A996/A996M, [50] [60] ksi ([345] [414] MPa) yield grade rail-steel deformed bars, [unfinished] [galvanized] finish.

- D. Stirrup Steel: [ASTM A82] [\_\_\_\_\_].

- E. Splicing Sleeves: [\_\_\_\_\_] type, [\_\_\_\_\_] manufactured by [\_\_\_\_\_].

2.3 MIXING CEMENTITIOUS RAPID SETTING MORTAR

- A. Mix cementitious rapid setting mortars to consistency for purpose intended. Mix components in clean containers. Conform to pot life and workability limits.
- B. Mix components in accordance with manufacturer's NEAT Procedure mixing instructions using bucket and paddle mixer.
- C. Loosen material by tumbling bucket and dry mixing before adding water.
- D. To ensure product performance, do not divide or separate individual units into smaller portions. Mix entire contents at one time.

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 Maximum drill speed is important. Drills with speeds greater than 800 RPMs may entrain air in mix and reduce performance.  
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- E. Use drill rated 6 amp minimum with mixer blade turning at least 500 to 800 rpm.
- F. Begin mixing and add proper amount of water:
  1. For each 46 lb (20.9 kg) 5 U.S. gallon (18.9 L) bucket add 1 U.S. gallon (3.8 L) of water.
  2. For each 11 lb (4.99 kg) 2 U.S. gallon (7.6 L) bucket add 1 U.S. quart (0.95 L) of water.
  3. In extremely warm conditions, add up to 1 cup (0.25 L) of additional water to 5 U.S. gallon (18.9 L) units, add 1/2 cup (0.5 L) to 2 U.S. gallon (7.6 L) units.
  4. Maintain mix water temperature between 65 degrees F (18 degrees C) and 75 degrees F (24 degrees C).
  5. After adding water, rapidly incorporate dry Pavemend SLQ™ powders into water to achieve a uniform wet mixture within first 30 seconds of mixing.
- G. Mixing Time:
  1. For ambient temperatures greater than 85 degrees F (29 degrees C), mix material for minimum 90 seconds.

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Pavemend SLQ™ undergoes an exothermic chemical reaction during blending. Mix temperature is the best indication that the reaction is complete and that the product is ready to be poured.

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- 2. For ambient temperatures less than 72 degrees F (22 degrees C), mix until Critical Mix Temperature of 85 degrees F (29 degrees C) is reached, minimum 2 minutes.
  - a. Measure mortar temperature using thermal gun or temperature probe to ensure mix reaches Critical Mix Temperature.
  - b. When Critical Mix Temperature cannot be reached, mix until 40 degrees F (22 degrees C) rise in material temperature is achieved.

H. Aggregate Extension:

- 1. Extend mix by adding aggregate.

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For best finishing characteristics, extend mix by adding no more than 75 percent aggregate.

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- 2. Add aggregate up to 100 percent maximum by weight.
- 3. Add aggregate to material and water slurry after mixing for 30 seconds.
- 4. When Critical Mix Temperature is reached pour contents into repair area.
- 5. Do not re-temper with water.

PART 3 EXECUTION

3.1 EXAMINATION

- A. Verify surfaces are ready to receive work.
- B. Verify soundness of repair area.
- C. Verify structural integrity of reinforcing.
- D. Do not place rapid setting mortar when surface temperatures are above 110 degrees F (43 degrees C) or below 0 degrees F (-18 degrees C).
- E. Beginning of installation means acceptance of existing surfaces.

3.2 PREPARATION

- A. Remove defective concrete, clean concrete and steel surfaces; develop concrete surface profile in accordance with manufacturer’s installation instructions and as specified.

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The use of a pneumatic jack hammers or chip hammer under 35 lbs reduces micro-cracking in concrete immediately surrounding repair area.

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- B. Break up and remove unsound substrate using pneumatic tool. Do not exceed 35 psi (240 kPa) supply pressure for pneumatic tool.
- C. Prepare surfaces in accordance with ICRI 03730 and ACI 546R-96.
- D. Use mechanical methods to obtain exposed aggregate surface with a minimum surface profile of plus or minus 1/16 inch (1.5 mm) in accordance with ICRI 03732.
- E. Use oil-free compressed air, blower or power washer to evacuate area of loose debris.
- F. Remove loose scale from reinforcing.
- G. When more than 1/2 of reinforcing bar is exposed, remove concrete from under rebar to expose at least 1/2 inch (13 mm) of annular space surrounding reinforcing to ensure mechanical lock of concrete repair.
- H. Remove standing water from repair site.

3.3 REINFORCING STEEL REPAIR

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 Edit the following paragraph to suit specific repair techniques.  
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- A. Repair reinforcing steel by welding [new reinforcing steel to existing reinforcing steel] [\_\_\_\_\_] with [sleeve splices] [\_\_\_\_\_]. Strength of welded [splices] [and] [reinforcing steel] to exceed original stress values.

3.4 APPLICATION - CEMENTITIOUS RAPID SETTING MORTAR

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 Adding water to surface of repair area will negatively affect cured material properties.  
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- A. Install mortar repair materials in accordance with manufacturer's instructions.
  - 1. Ensure materials are placed within allowable working time for surface temperature and repair depth.
  - 2. Begin as soon as material reaches critical mix temperature.
  - 3. Provide desired surface textured finish according to intended use.

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 There are no restrictions to the depth of the repair profile.  
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- B. Fill repair area with mortar to thickness required to complete repair, but not less than 0.06 inch (1.5 mm).

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 Upon final set, the material can be saw-cut, drilled, sanded and or polished.

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- C. Upon initial set, finish repair surface to match adjacent existing finish.

### 3.5 POST-REPAIR JOINT RE-ESTABLISHMENT

- A. Re-establish joints in repair area to match existing joint lines.

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It is imperative that joints be re-cut to full depth of repair.

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- B. When repair occurs along existing control joint, re-cut joint to full depth of repair and original design width.
  - 1. Use portable or walk-behind concrete saw with diamond tipped blade to re-cut joints.
- C. Re-establish previously existing joints within 1 to 3 hours of final set.

### 3.6 PROTECTION

- A. Protect finished installation in accordance with manufacturer's installation instructions.

### 3.7 TRAFFIC LOADING TIME - CEMENTITIOUS RAPID SETTING MORTAR

- A. General loading for wheeled traffic is 1.0 hour and 20 minutes for foot traffic.
- B. Applications 0.5 inch (13 mm) thick and greater, in ambient and or surface temperatures less than 50 degrees F (10 degrees C), extend the loading time by 30 minutes for each 10 (5.5) degrees below 50 degrees F (10 degrees C).
- C. Applications 1.00 inch (25 mm) thick and greater, in ambient and or surface temperatures less than 40 degrees F (4 degrees C), extend the loading time by 30 minutes for each 10 (5.5) degrees below 40 degrees F (4 degrees C).

END OF SECTION