



ekkomaxx 300™ Bulk Cement System for Corrosion Resistant Structural Precast Concrete Products



CERATECH's ekkomaxx 300™ Cement System is comprised of a non-portland hydraulic cement and proprietary liquid admixtures. CERATECH's ekkomaxx 300™ cement can be mixed in all standard industry mixing apparatus including barrel mixers, pan type turbo mixers and continuous mix systems.

Depending upon product and / or project specifications, the ekkomaxx 300™ Cement System may require standard industry portland cement concrete admixtures such as AEA's & SRA's. Other admixtures used with portland cement are no longer needed.

Working times, slump, strength development, de-mold and finishing times can be easily adjusted by varying CERATECH's liquid admixture ratios.

ekkomaxx 300™ is a hydraulic cement and meets or exceeds ASTM - C - 1157 requirements

Characteristics

CERATECH's cement technology produces a dense interlocking crystalline material structure that lacks a continuous capillary network, dramatically reducing the ingress of destructive corrosive liquids. The two minerals most affected by acid attack, (calcium hydroxide and calcium silicate hydrates) are not present in CERATECH's cement technology, thus generating a very durable corrosion resistant concrete.

Applications

ekkomaxx 300™ is the cement solution for the fabrication of precast concrete waste water conduits and other precast infrastructure components that will be exposed to corrosive / caustic agents.

Typical Concrete Strengths

Data based on a nominal concrete mix design utilizing 750 pounds of cement powder per cubic yard of concrete produced. Concrete performance also dependent upon aggregate types & quality. Results provided by licensed engineering test laboratory and represent typical results from production materials. Actual results may vary from third party testing results; however, CERATECH's materials meet and/or exceed established internal quality control standards, (available upon request) . All samples were air cured 4" diameter x 8" cast cylinders.

Concrete Strengths, psi (MPa)	24 hours	7 day	28 day	ASTM Test Method
Compressive	1415 (9.9) - 3259 (22.8)	6205 (43.1) - 7236 (50.4)	7439 (51.8) - 9212 (64.1)	ASTM - C - 39
Flexural	318 (2.2) - 482 (3.4)	664 (4.6) - 717 (5.0)	725 (5.1) - 809 (5.6)	ASTM - C - 78
Splitting Tensile	142 (1.0) - 293 (2.0)	559 (3.9) - 651 (4.5)	595 (4.1) - 737 (5.1)	ASTM - C - 496
Modulus of Elasticity, msi (GPa)	Not tested	Not tested	5.00 (34.0)	ASTM - C - 469
Coefficient of Thermal Expansion in/in/F	Not tested	Not tested	4.6	AASHTO - TP-60
Abrasion Resistance Depth of wear, (mm)	Not tested	Not tested	0.14	ASTM - C - 944
Rapid Freeze Thaw Resistance, (Durability Factor - Retained percentage of Dynamic Modulus) 300 Cycles	100%			ASTM - C - 666A
Scaling Resistance, lbs/ft² (kg/m²) 50 Cycles	0			ASTM - C - 672



Properties & Typical Concrete Strengths (continued)

Color: Cement powder is light tan

Specific Gravity: 2.6 - 2.8

Concrete Setting Time (@ 72°F / 22°C) ASTM-C-403:

Initial Set: 60 minutes to 4 hours

Final Set: 90 minutes to 6 hours

Note: Set times can be adjusted by varying the dosage rates of CERATECHs liquid admixtures

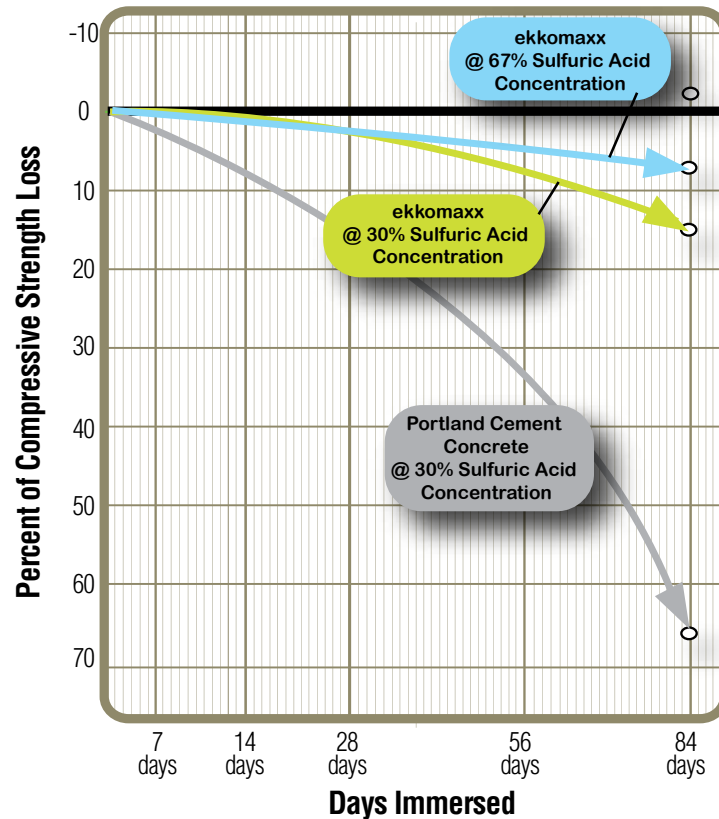
Curing: Does not require steam curing

1Typical Corrosion Resistance

(30% & 67% Sulfuric Acid Concentration)



Comparison of Portland Cement Concrete
& ekkomaxx 300™ Cement Concrete
**Compressive Strength Loss
Through 84 Days Sulfuric Acid Immersion**



Note 1. Corrosion testing results have been generated by internal CERATECH analysis per ASTM-C-267 testing protocols. Go to www.ceratechinc/precasting.asp for additional corrosion resistance data or Contact CERATECH for additional information.

Availability

The ekkomaxx 300™ Cement System is available throughout the U.S. Contact CERATECH Sales for more information 800-581-8397

Powder available in 2000 lb. Super Saks or bulk transport
Liquid activators available in 270 gallon totes or bulk transport.





! The information in this data sheet is accurate at time of printing, but CERATECH Cements U.S. reserves the right to amend details as part of their product development program.

Storage

Cement powder should be stored in cool dry conditions
Liquid admixtures should be kept above 50°F /10°C

Conditions of Use

- To achieve optimum results from ekkomaxx 300™ cement in concrete, it is essential that it is correctly specified and used.
- Consult with CERATECH Field Engineering for concrete mix designs, water to cement ratios and appropriateness of ekkomaxx 300™ cement for your specific project requirements.
- Normal hot & cold weather practice should also be followed.
- ekkomaxx 300™ cement is produced from natural materials and slight shade variations may occur.
- CERATECH Inc. cannot be held responsible where workmanship has not been carried out in accordance with good practices.

Sustainability & Environmental Impact

Materials Usage	One Ton of Cement		One Cubic Yard of Concrete (Based on 1/3 ton of cement)	
	Portland Cement	ekkomaxx 300 CORROSION RESISTANT CEMENT	Portland Cement	ekkomaxx 300 CORROSION RESISTANT CEMENT
Virgin Resources	3500 lbs.	16 lbs.	667 lbs.	5.3 lbs.
Renewable Resources	0 lbs.	80 lbs.	0 lbs.	26.7 lbs.
Pre-Consumer Waste (Coal Ash)	None	1900 lbs.	200 lbs.	602 lbs.
Landfill Relief (Coal Ash)	None	1900 lbs.	200 lbs.	602 lbs.
Recycled Fine Aggregate (Pulverized consumer waste glass)	NA	NA	Cannot Use	50%
Post Consumer Waste (Crushed glass as an aggregate)	NA	NA	Cannot Use	Yes
Crude Oil	55 gallons	0 gallons	0 gallons	0 gallons
Total Energy Req'd.	6 M BTUs	0 BTUs	1.7 M BTUs	0 BTUs
Total CO ₂ Production	2000 lbs.	12 lbs.	667 lbs.	4 lbs.

Portland cement production data from www.epa.gov/

Technical Support

Further information and advice on this product and the full range of CERATECH Cement products can be obtained through the contacts listed below. Click on the following link for immediate access to our website. www.ceratechinc/precasting.asp
email: fieldengineering@ceratechinc.com

Health & Safety

- See **Material Safety Data Sheet (MSDS)** www.ceratechinc/precasting.asp
- This document does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this document to establish appropriate safety and health practices and to determine the applicability of regulatory limitations prior to use.
- Dispose of water and materials in accordance with Federal, State and Local regulations.
- The use of a dust mask, safety goggles and gloves is recommended.
- Keep out of the reach of children.

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